



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6796941-200-PO
Job Sheet 181600



Part No: RB6796941-200-PO

Job Qty: 5 ea

Part Name: Tach Generator Puller



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/1/18

Job Tracking No:

Due Date: 8/15/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB6796941-200 Rev.F IPP Rev. A 18.08.01 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	5 pcs		8/15/18	0.00	0.00	Purchasing		AUG 16 2018
110	Packaging	5 pcs		8/15/18	0.00	0.00	Packaging2		AUG 16 2018
120	QC	5 pcs		8/15/18	0.00	0.00	QC6		38
130	Packaging	5 pcs		8/15/18	0.00	0.00	Packaging3		MLL 9-89
140	QC21-FG	5 Ea		8/15/18	0.00	0.00	QC21		AUG 20 2018

Part Op 100 - Issue PO to ARROW TECH MACHINE WORKS P/O: 040670 MANUFACTURE RB6796941-200 AS PER
Descriptions: DWG -Certificate of conformity is required

August 01, 2018 x5 R h

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6796941-200P	TOOL	5 pcs (1 ea)	100-Purchasing	5102872

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6796941-200P	5	1	0

Part Specifications

Specifications could not be found.



Container No: S102875



Part: RB6796941-200

Job No: 181600

Serial No/Batch: S102875

Revision: F

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

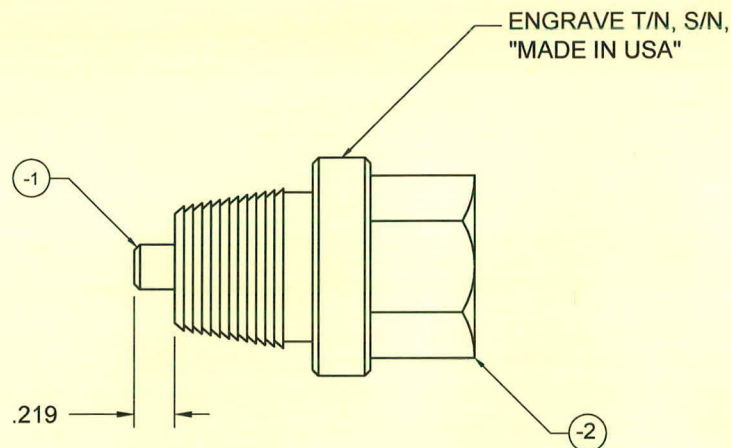
Date: 08/16/18

Plex 8/1/18 1:31 PM dart.Lussier.Patrick

6705 11 201A
6705 11 201A

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
F	MADE INDIVIDUAL TOOL DWG. FROM KIT PER E.B.	7/15/11	RJC	RW



(-200)
PULLER ASSY

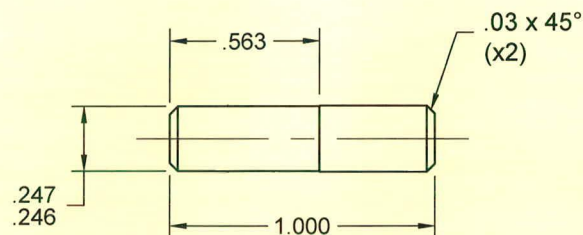
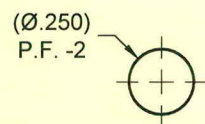
NOTE:
1. ALLISON T63-A-5 ACCESSORY GEARBOX.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
	1		-200	1	PULLER ASSY.			1
	1		-1		DOWEL PIN	STEEL	Ø1/4 x 1 MCMaster-CARR #98381A542 (NEEDS MODIFIED)	2
	1		-2		ADAPTER	41L40	Ø1-1/4 x 1-3/4	3
	ASSY -200							

RED BARN MACHINE	
TITLE TACH. GEN. PULLER ASSY.	
DWG NO. RB6796941-200	REV F
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-18-11
SHEET 1 of 3	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



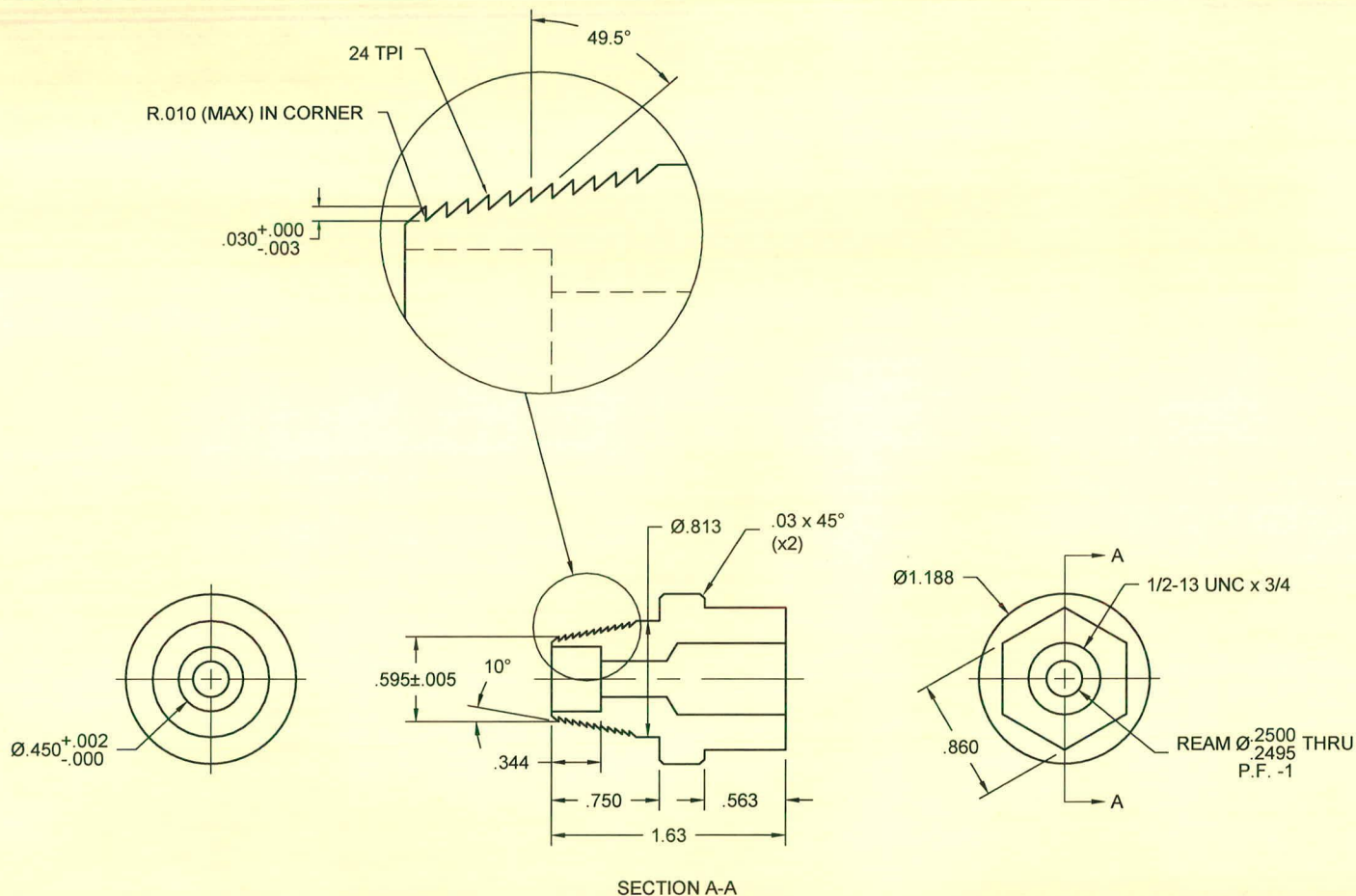
-1

DOWEL PIN

 RED BARN MACHINE	
TITLE TACH. GEN. PULLER ASSY.	
DWG NO. RB6796941-1	REV F
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS XXX ± .005 XX ± .01 X ± .1	METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-17-00
SHEET 2 of 3	
DRAWN BY: COLE APPROVED: <i>D. Weil</i> HEAT TREAT: BLACK OXIDE SPEC: USED ON MODEL SEE NOTE	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

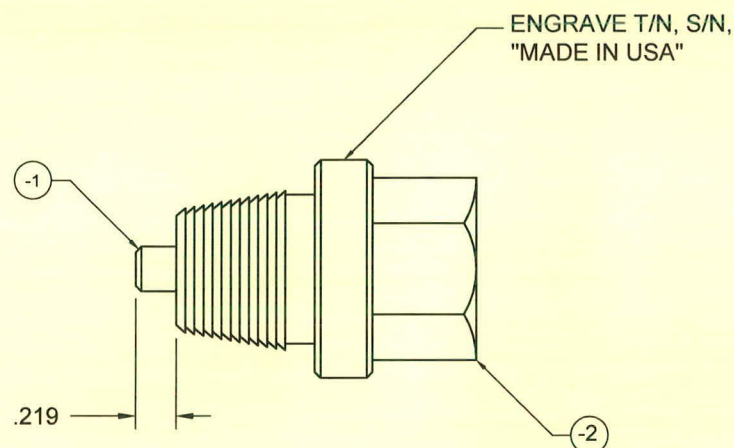


(-2)
ADAPTER

RED BARN MACHINE	
TITLE TACH. GEN. PULLER ASSY.	
DWG NO. RB6796941-2	REV F
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	METRIC REF.
.XXX ± .005	.XXmm ± .1mm
.XX ± .01	FRACTIONS ± 1/32
.X ± .1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-17-00
SHEET 3 of 3	
DRAWN BY: COLE	
APPROVED: <i>D. Med</i>	
HEAT TREAT: RC 32-36	
FINISH: BLACK OXIDE	
SPEC	
USED ON MODEL	
SEE NOTE	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
F	MADE INDIVIDUAL TOOL DWG. FROM KIT PER E.B.	7/15/11	RJC
			RW



-200

PULLER ASSY

FG 106 ?

NOTE:

1. ALLISON T63-A-5 ACCESSORY GEARBOX.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
	X		-200	1	PULLER ASSY.			1
	1		-1		DOWEL PIN	STEEL	Ø1/4 x 1 MCMaster-CARR #98381A542 (NEEDS MODIFIED)	2
	1		-2		ADAPTER	41L40	Ø1-1/4 x 1-3/4	3
ASSY	-200							

RED BARN MACHINE	
TITLE TACH. GEN. PULLER ASSY.	
DWG NO. RB6796941-200	REV F
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 METRIC REF. .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-18-11
DRAWN BY: COLE APPROVED: <i>D Wed</i> HEAT TREAT FINISH SPEC USED ON MODEL SEE NOTE	
SHEET 1 of 3	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040670**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO040670

PO Date: 8/1/18

Due Date: 8/15/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
AUG 01 2018

Revision 1

Ship To:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		RB6796941-200P	TOOL	Firmed	-	8/15/18	5 pcs	0 pcs	5 pcs	\$232.39/pcs	\$1,161.95

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Line Item Note ** PLEASE USE HEAT TREATED MATERIAL RC28-32 **
W/O 181600

SX AUG 16 2018

Grand Total: \$1,161.95

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

[Signature]

Plex 8/1/18 3:42 PM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Customer Packing Slip

NO: 232

Date: 8/13/2018
PO Ref: 040670,040664,04066
Ship via: Fedex Ground

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Qty	Item	Part No.
5 ✓	TACH. GEN. PULLER ASSEMBLY ✓	RB6796941-200 ✓
5 ✓	POWER TAKE OFF SEAL PULLER C-20 ✓	RB6796941-202 ✓
5 ✓	PUSHER SEAL INSTALLATION FRONT ✓	RB6893828 ✓

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Packaged by: *As*
Checked by: *by*

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: PO# 040670

Dated: 8/13/2018

Our Order / Job No: 040670AWT1

Order Qty: 5

Part Name: TACH. GEN. PULLER ASSY.

Part Number: RB6796941-200

Lot Size: N/A

Ship Date: 8/13/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB6796941-200

Rev: F

Material Size and Type: -2/4140 Q & T STEEL

Material Specifications: STEEL: ASTM A108, ASTM A29

Heat Treatment: RC 30

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV -D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 08/13/18

Signed: _____

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PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

